

# PATRIOT<sup>®</sup>

Duty, Gear and Turnout Lockers



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# Readiness Done Right!

## Penco Lockers

Penco Products, Inc is a leader in the design, engineering and fabrication of storage products and accessories. With over 140 years of experience manufacturing metal storage products, our products are built to the highest standard of fit, finish and function.

When it comes to lockers, Penco offers the broadest range of steel and plastic lockers. From custom built corridor lockers for schools to employee lockers for a wide variety of industries, we engineer each product to fit its intended use.

All Penco Patriot lockers are manufactured in the United States at one of two modern plants. Our east coast facility in Hamilton NC and western location in Salt Lake City boast a combined 850,000 square feet of manufacturing capacity and are located within 500 miles of 40% of the US population.

Both facilities employ modern metal working equipment and state-of-the-art powder coat paint systems to deliver a product that is second to none.



### *On the cover:*

Penco KD Patriot Duty lockers made in a custom size (48" wide x 24" deep x 72" high) for the U.S. Air Force. Lockers include double drawers, center partition and a parachute rack for hanging bulky equipment.



# Patriot Lockers

## Defined

### Patriot Duty Lockers

*See Page 4*

Duty lockers answer the call with law enforcement and security professionals in mind. A fully equipped interior featuring preconfigured compartments and additional private storage means what you need is where you need it when you need it.

- Construction – Welded or KD
- Heights Available – 60 or 72”
- Widths Available – 18 or 24”
- Ventilation – Perforated Top, Hat Shelf, Louvered Doors and Drawer
- Lockable Compartments – Main doors, drawer and interior side compartment
- Hanging – Heavy Duty Coat Rod and Hanging Hooks
- Latching – Cremone Handle
- Electrical Access – Single Gang Duplex Knockout In Top Panel



### Patriot Gear Lockers

*See Page 6*

When storing bulky protective or tactical gear, the size of the locker you select quickly becomes a factor. Gear models range from a big 24 inches wide to a massive 48 inches. All come standard with full height 14 gauge doors, beefy coat hooks and a 1” diameter coat rod.

- Construction – Welded or KD
- Height Available – 72”. Welded Models Are 76” With Integral Base
- Widths Available – 24, 30, 36, 42 or 48”
- Ventilation – Louvered Doors, Diamond Perforated Sides.
- Lockable Compartments – Main doors, optional security box, drawer or footlocker
- Hanging – Heavy Duty Coat Rod and Hanging Hooks
- Latching – Cremone Handle



### Patriot Turnout Lockers

*See Page 8*

Seconds count when it's your job to be the first to respond. The Patriot Turnout locker shares the same heavy gauge steel construction as the Gear and Duty lockers, but its open front and smooth frame mean you can retrieve your equipment in a flash.

- Construction – Welded or KD
- Heights Available – 72”  
Welded Models Are 76” With Integral Base.
- Widths Available – 24, 30, 36, 42 or 48”
- Ventilation – Open Front, Diamond Perforated Sides.
- Lockable Compartments – Optional security box, drawer or footlocker
- Hanging – Heavy Duty Coat Rod and Hanging Hooks
- Latching – Open Front





# Patriot Duty Locker

## Patriot Duty Locker

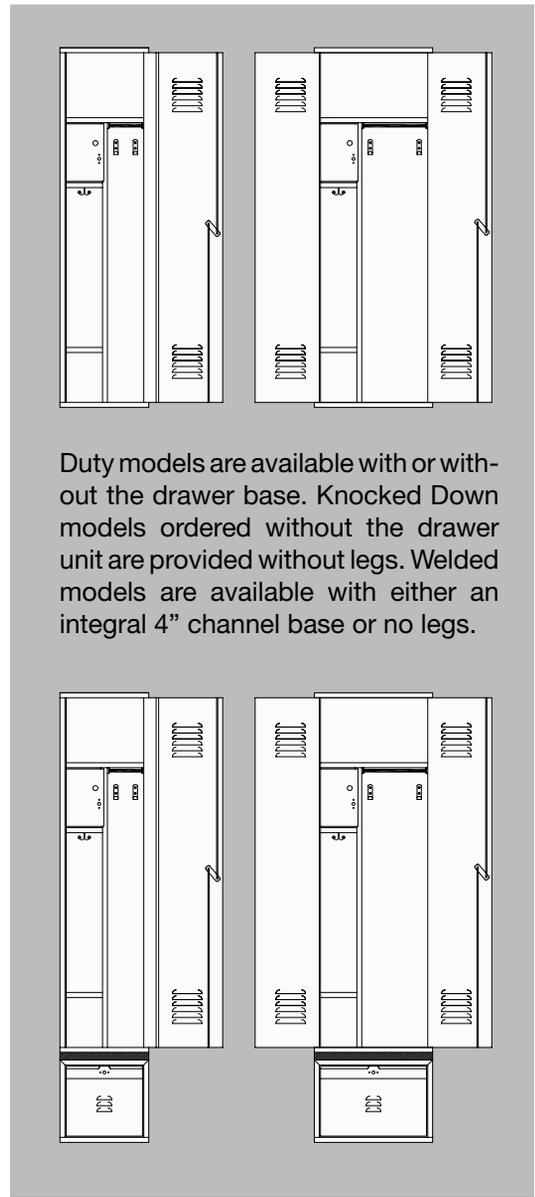
Built for law enforcement applications, the big story behind the Duty locker is actually under it. A 14 gauge welded shell, 16 gauge drawer and ball bearing glides provide at no less than 3.4 cubic feet of usable storage in the Patriot Duty Locker's drawer base. The 33" deep base also accepts individual or continuous lengths of hardwood locker benches for seating.

## Distinguishing Features:

- 16 gauge Interior Divider and Side Shelf
- Ventilation slots on Locker Top
- Hat Shelf Ventilated on Garment Side
- Heavy Duty Coat Rod and Hooks on Garment Side
- Lockable Security Compartment
- Duplex knockout on locker top
- 24 inch deep Locker with 21 inch deep accessories
- 60 inch and 72 inch heights available
- Available with or without the drawer base
- Ships to your project site from either of Penco's two US factories



# Patriot Duty Locker



Duty models are available with or without the drawer base. Knocked Down models ordered without the drawer unit are provided without legs. Welded models are available with either an integral 4" channel base or no legs.





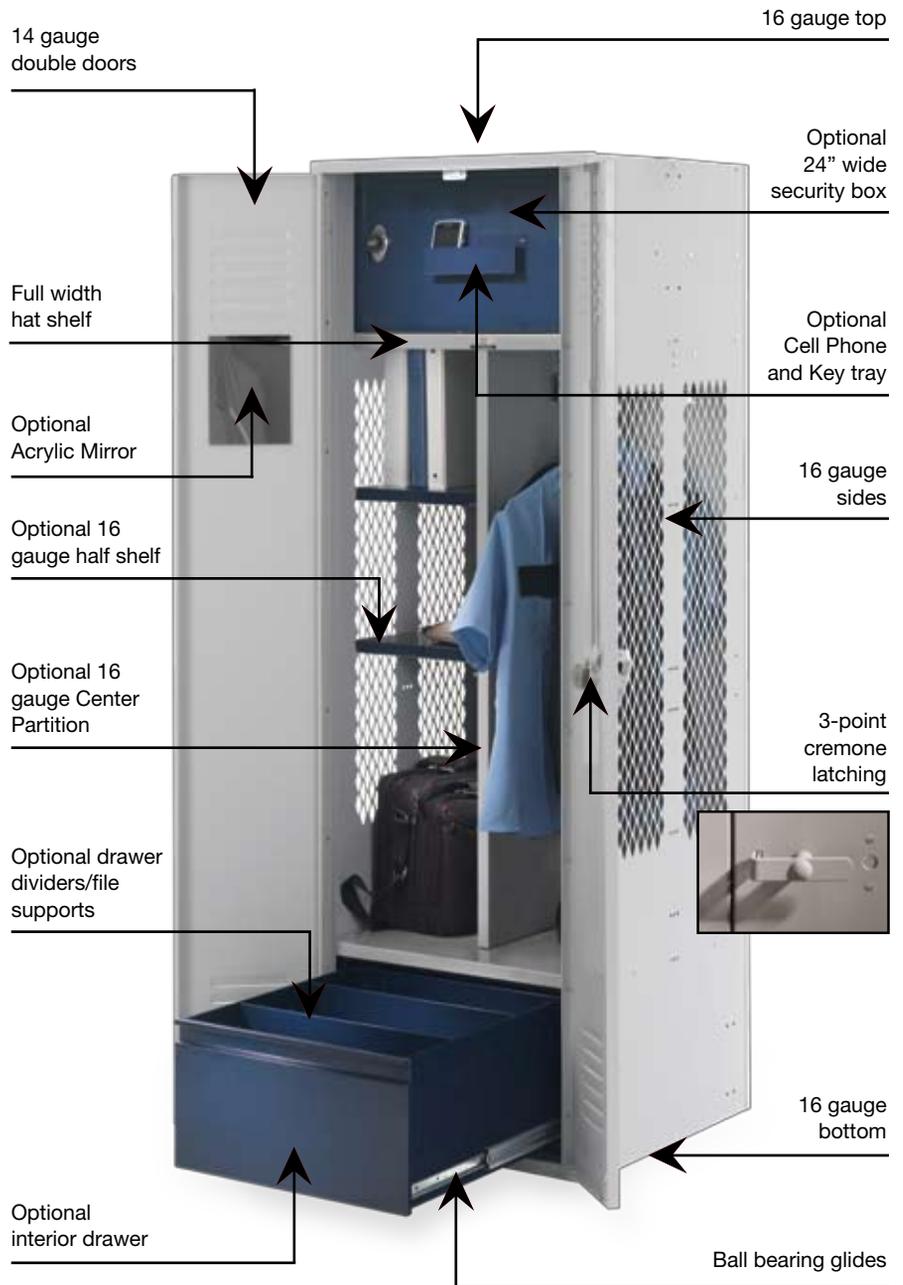
# Patriot KD Gear Locker

## Patriot Gear Locker

A properly equipped double door Patriot Gear locker can be the ideal solution for a variety of specialized storage challenges. The ample storage areas at both top and bottom of the 24" wide model shown on this page still leave almost 4 feet between the shelves for hanging uniforms and other gear.

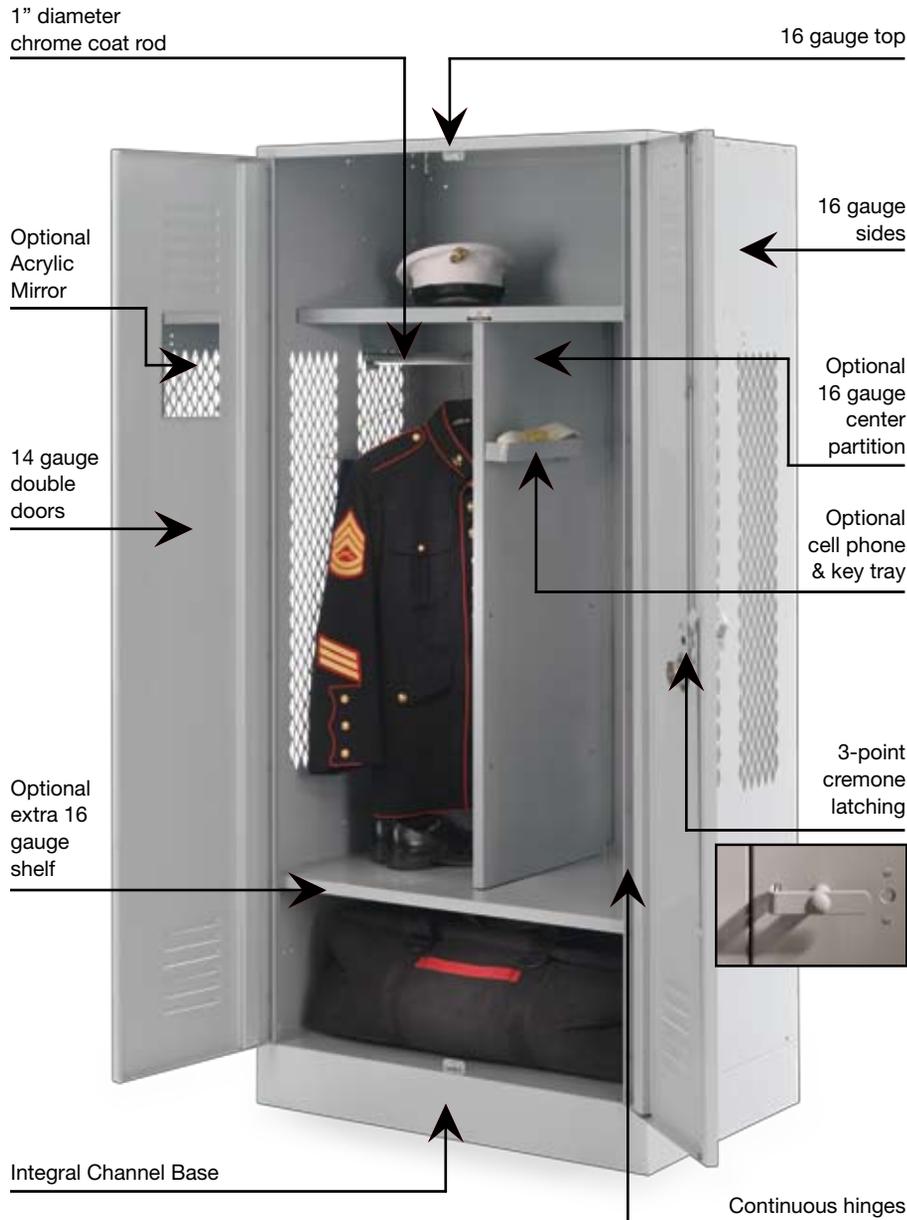
## Distinguishing Features:

- All sizes are offered in welded or knocked down construction
- Integral channel base is standard on welded models.
- Factory assembly available on KD models
- Double doors require less clear area in front of the locker to open.
- 24 inch deep locker available in 24, 30, 36, 42 or 48 inch widths
- 18 inch deep locker available up to 36 inches wide.
- Optional centered divider allows shelves and coat rods to be placed on either side during assembly
- Cremone handle standard on all Gear Lockers
- Ships to your project site from either of Penco's two US factories

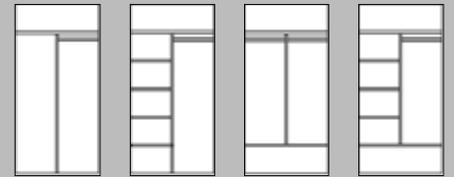




# Patriot Welded Gear Locker



Every Patriot Gear interior includes a full width shelf, 1 inch diameter coat rod and heavy duty hooks. Optional accessories help you incorporate seating, create high density storage or add lockable storage to get the most out of your locker.



An optional center partition divides the locker space down the middle, allowing for half shelves or coat rods to be installed on either side.



The Patriot interior can be customized using a variety of accessory items that provide more shelf capacity, lockable storage or additional bulk stowage.





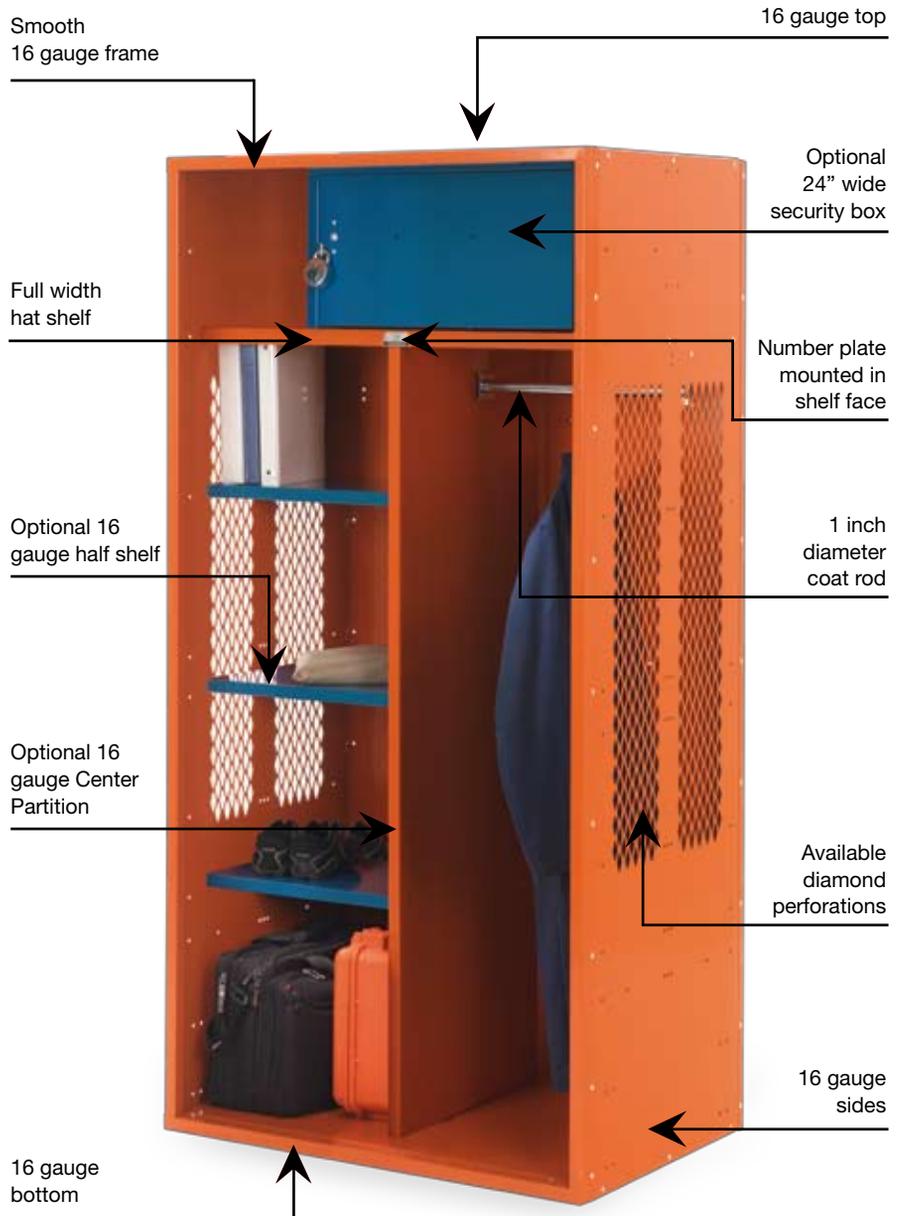
# Patriot KD Turnout Locker

## Patriot Turnout Locker

The key to any turnout locker is the ability to grab and go. The Patriot Turnout locker puts everything from flight gear to EMS equipment within reach. The open front and perforated sides aid in drying gear while available security boxes, drawers and footlocker provide a secure space for personal items.

## Distinguishing Features:

- All sizes are offered in welded or knocked down construction
- Integral channel base is standard on welded models.
- Factory assembly available on KD models
- Open front and hemmed frame.
- 24 inch deep locker available in 24, 30, 36, 42 or 48 inch widths
- 18 inch deep locker available up to 36 inches wide.
- Number plates mount to the shelf face for easy visibility
- Sides are pre-punched on 12 inch vertical centers to accept additional shelves.
- Ships to your project site from either of Penco's two US factories

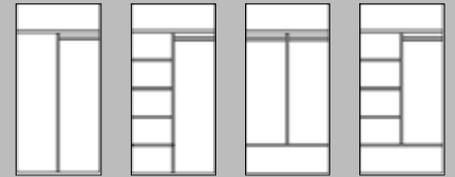




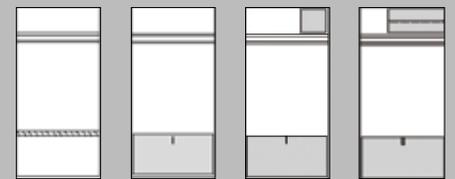
# Patriot Welded Turnout Locker



Turnout lockers give you the advantage of instant access to mission gear, and Patriot accessories like drawers, security boxes or footlockers give you secure storage for items that are best kept under lock and key.



Whether the Patriot you specify has doors or not, the same flexibility is built into each one. Gear and Turnout accessories are designed for use in either type locker.



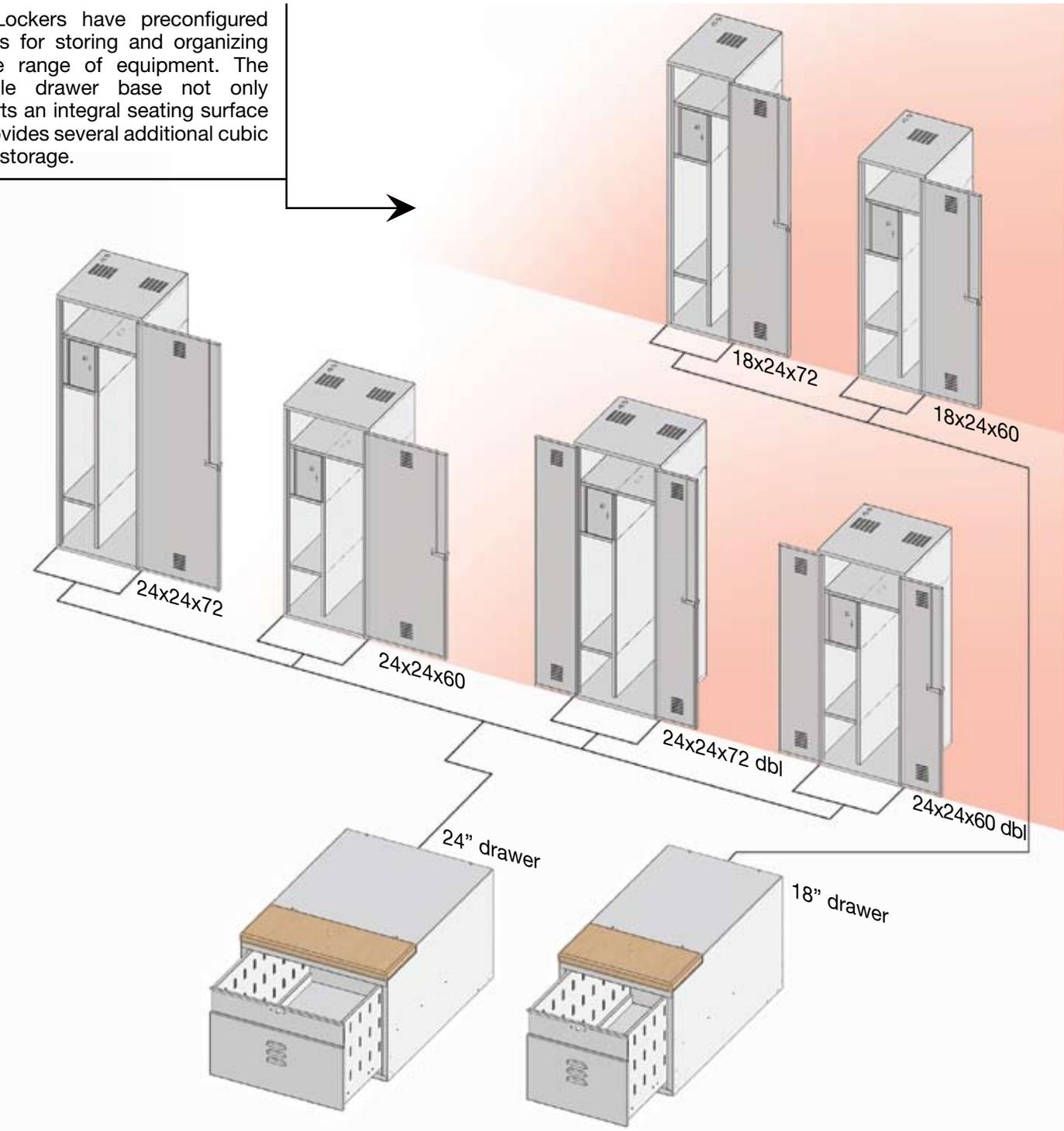
Balance the advantage of an open front locker with secure storage by adding one of the two sizes of security box, heavy duty drawers or a footlocker.



# Duty Locker

## Configure and Build to Suit

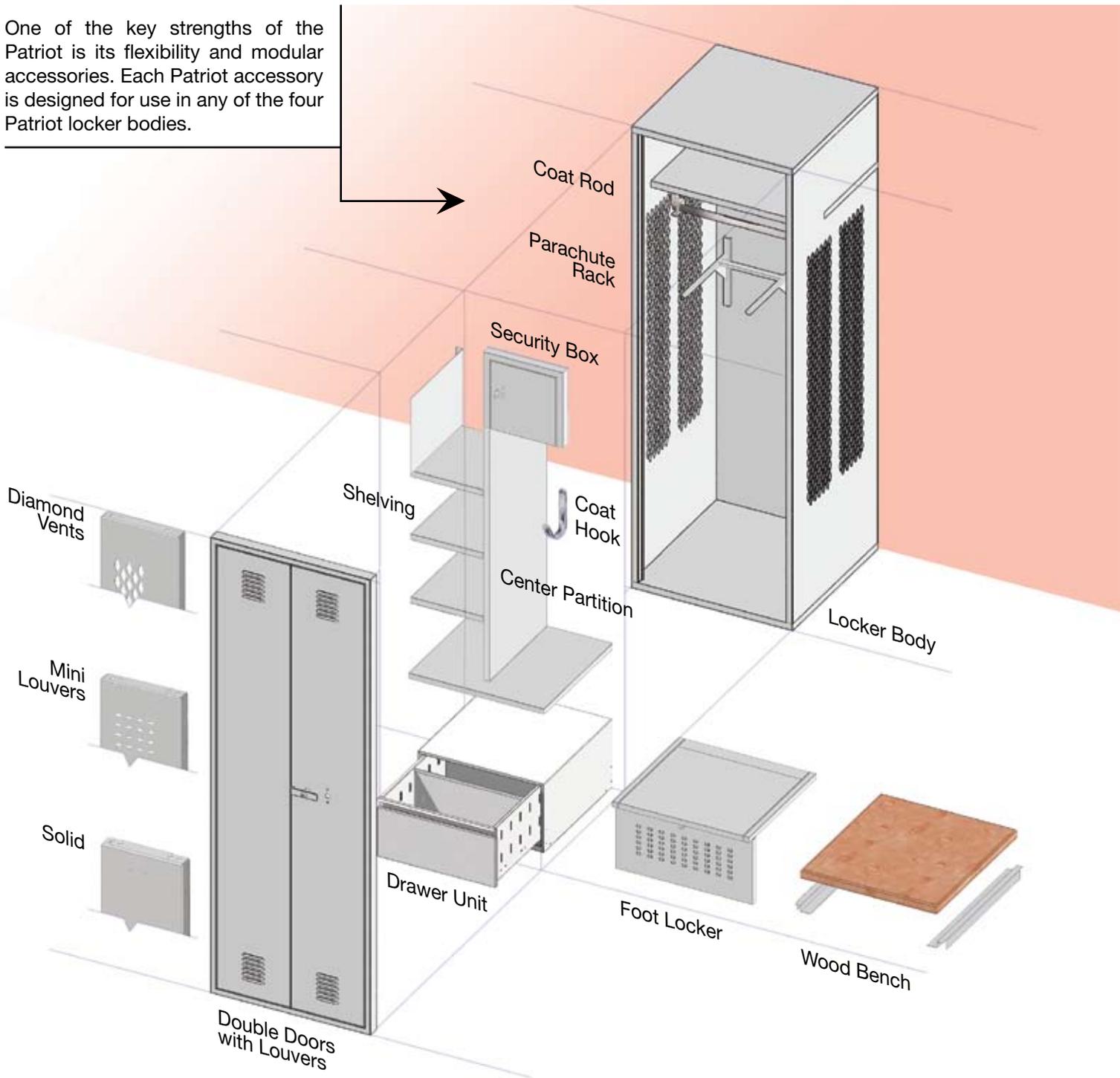
Duty Lockers have preconfigured interiors for storing and organizing a wide range of equipment. The available drawer base not only supports an integral seating surface but provides several additional cubic feet of storage.



# Gear and Turnout Locker

## Configure and Build to Suit

One of the key strengths of the Patriot is its flexibility and modular accessories. Each Patriot accessory is designed for use in any of the four Patriot locker bodies.



# Duty Locker

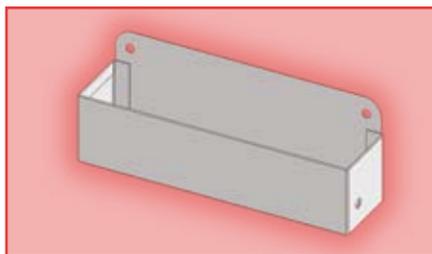
## Options and Accessories

### Duty Locker:

The basic Patriot Duty locker is not very basic at all. Each comes with well appointed interiors configured for service and durability. The accessories listed here help you to personalize and organize them even more.

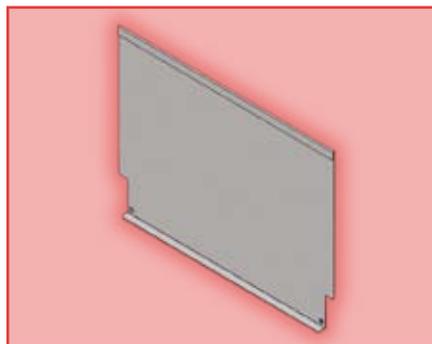
### Cell Phone/Key Tray:

The 8"x2"x2" tray is sized for organizing phones, radios or keys and can be mounted to the interior divider.



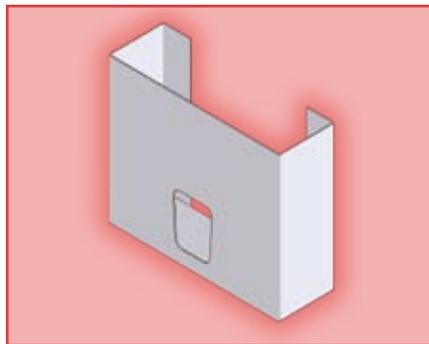
### Drawer Divider:

The Duty Locker Drawer base has lanced sides to accept vertical dividers spaced to allow the use of your standard hanging files or to separate different gear items.



### Document Sleeve:

Formed from 16 gauge steel, the Document Sleeve is available in either a vertical or horizontal configuration for efficient storage of portfolios, note pads or binders.



### Acrylic Mirror:

The adhesive-backed mirror resists breakage and can be permanently mounted wherever you need it.

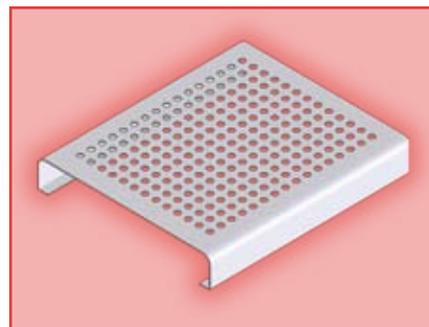


### Additional Accessories:

Standard sloping hood can be used to conceal wiring (by other) or to create a plenum connected to a facility's HVAC system (by other). Label holders can be added to better identify the locker and a field installed stainless strike plate can prevent wear to the door finish caused by hanging locks.

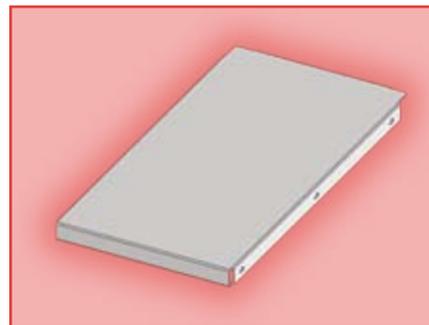
### Boot Tray:

The 12x14 Boot Tray provides air space between soiled or wet footwear and the locker bottom. A series of round hole perforations are used to promote airflow and the tray is kept from marring the locker finish by rubber pads. Not for use on 18 inch wide Duty Lockers



### Side Shelf:

Each Duty lockers includes a side shelf that mounts under the security box, but there is room for another one or two depending on the locker height.



**Note:** Some accessories designed specifically for Duty lockers may not be compatible with Gear and Turnout lockers.



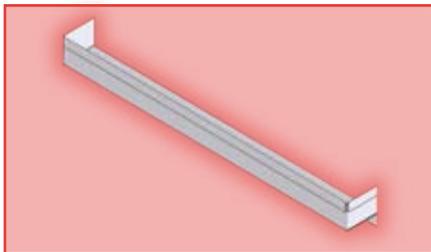
# Gear and Turnout Locker Options and Accessories

## Security Box:

Available in either 12 inch or 24 inch wide configurations, the security box uses a 14 gauge lockable door, 16 gauge side panel and welded door frame to properly secure valuable equipment or personal items. The 24 inch model includes a full width shelf to double the usable storage area. Any standard box locker padlock or built in lock can be used to secure the contents.

## Cell Phone/Key Tray:

The 8" x 2" x 2" tray is sized for organizing phones, radios or keys and can be attached to the optional Center Divider or to the door using the Accessory Mounting Panel.



## Hardwood Seat:

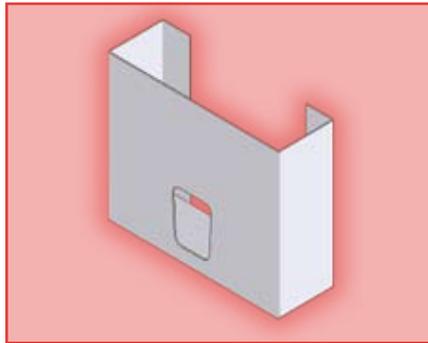
Used in place of a footlocker or drawers, the 1-1/4" thick full hardwood bench provides a sturdy seating surface with open storage underneath for stowing equipment.

## Footlocker:

The reinforced lid of the foot locker features a continuous hinge and also serves as a seat. The front panel includes a single point latch with padlock strike plate and mini louvers for security and ventilation.

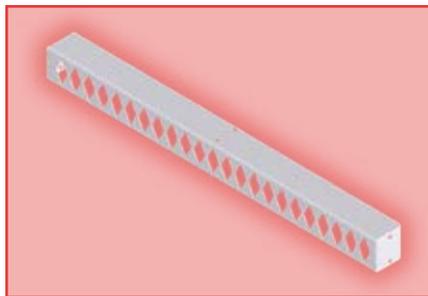
## Document Sleeve:

Formed from 16 gauge steel, the Document Sleeve is available in either a vertical or horizontal configuration for efficient storage of portfolios, note pads or binders.



## Garment Separator:

The 16 gauge steel channel attaches underneath the top shelf and uses diamond perforations to keep hangers from bunching together for improved ventilation.



## Drawer Unit:

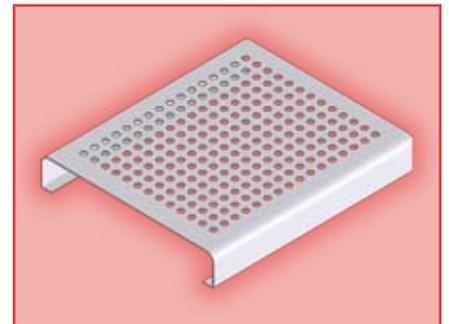
Mounted within the confines of the locker body, the steel drawer features full extension glides for easy access to files or equipment without taking up valuable space when not in use. The ball-bearing glides are rated at 250 lb. capacity for performance and durability.

## Parachute Rack:

Formed from 3/4 inch diameter, heavy wall steel tube and reinforced by 14 gauge gussets and supports for hanging heavy flight gear or body armor. Ordering this option replaces the standard heavy duty rear-mounted coat hooks.

## Boot Tray:

The 12" x 14" Boot Tray provides air space between soiled or wet footwear and the shelf or locker bottom. A series of round perforations are used to promote air flow and the tray is kept from marring the locker finish by rubber pads.



## Accessory Mounting Panel:

A 24 inch high panel formed from 16 gauge steel permits mounting several accessories to the door without drilling or using exposed fasteners.

## Additional Locker Accessories:

Standard Penco locker accessories such as vertical fillers, continuous slope hoods, locker room benches and recess trim are available for use on Patriot Lockers. See Penco price book for details.

# Patriot Locker

## Lock and Load

All Patriot lockers can be outfitted with a number of locking options. While all models are designed to use readily available locker locks, some options requires specific lock types.

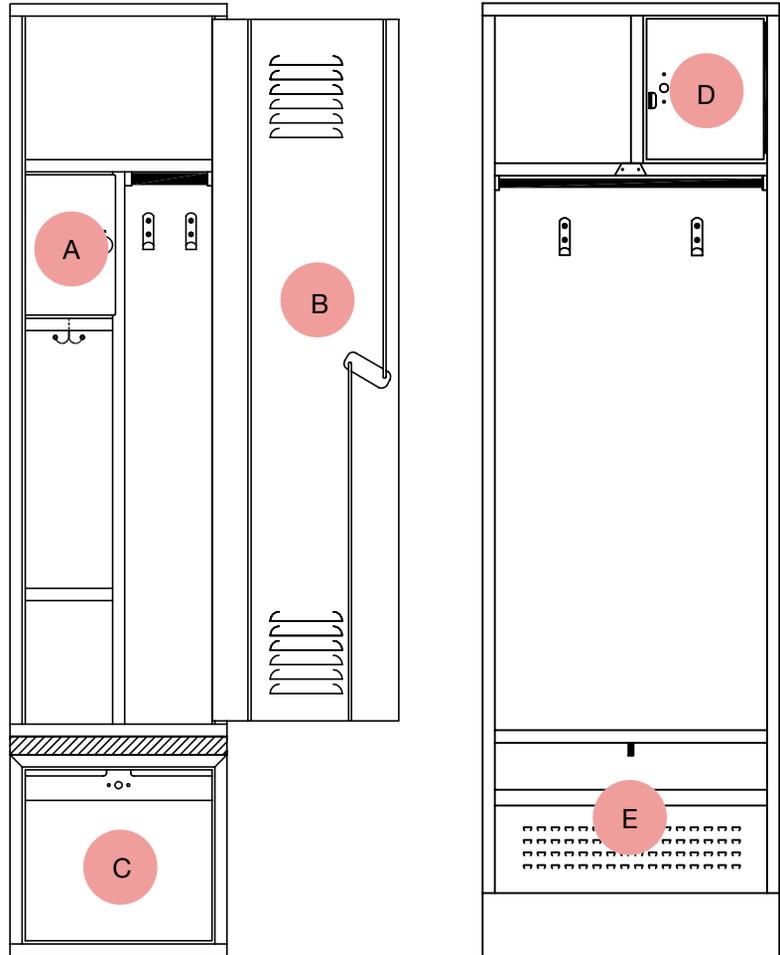
A – The Duty Locker Security Compartment door is hinged on the left and accepts most built-in spring bolt or dead bolt locks designed for a left hinged locker door. It does not have a padlock attachment.

B – The standard cremone handle door on Duty and Gear lockers can accept a padlock or built-in lock with a retractable dead bolt or spring bolt. Optional handles offered on single door models like the Classic III and Defiant II also accept padlocks, as well as a variety of built-in key and combination locks.

C – All Patriot drawers are configured to work best with a built-in spring bolt key or battery powered lock for ease of use.

D – Gear and Turnout Security Boxes are hinged on the right and can be equipped with any box locker lock including padlocks

E – Gear and Turnout Footlockers have a padlock attachment and no provision for built-in locks.



	Padlock	Keyed Spring Bolt	Keyed Dead Bolt	Combination Spring Bolt	Combination Dead Bolt	Zephyr RFID Lock
A	NO	PREFERRED	OK	OK (LH)	OK (LH)	OK (LH)
B	OK	REFER TO LOCK APPLICATION TABLE IN LOCKER PRICE BOOK				OK
C	NO	PREFERRED	OK	NO	NO	OK
D	NO	PREFERRED	OK	OK	OK	OK
E	ONLY	NO	NO	NO	NO	NO



# 24 Designer Colors

## Three Paint Finishes



NOTE: Colors shown are as close to actual finishes as the printing process allows. Do not make your final color selection based on the color shade shown on this page. Penco Color Charts are available for a more accurate color match. Exposure to high humidity, chlorine salts, abrasive cleaners, germicidal cleaners and acids can damage the finish and will void the guarantee. For outdoor applications or other harsh environmental conditions, contact your Penco Representative.

### Standard Colors

To assure rust resistance and paint adhesion, all Penco lockers receive a state of the art pre-paint conditioning that includes a thorough cleansing by a hot spray washing process, then a coating with a special phosphate film for resistance to corrosion and improved paint bond strength.

Lockers are available in the 24 colors shown above. All Penco locker doors, frames and body parts are painted the same color, as standard. Two-tone color combinations are also available at no extra charge. Contact your Penco sales representative for complete information.

### Standard Powder Coat Finish

Penco's standard 1 mil thick paint finish is perfect for most applications. The paint surface is tough and durable and offers a beautiful drip-free surface, excellent edge coverage and environmentally friendly application.

### PowderCoatPlus™

PowderCoatPlus is an optional cost-effective way of improving the durability and rust resistance of steel lockers. After a specialized cleaning and pre-treatment of the steel, a 2 mil thick coating of powder coat enamel is applied and baked onto the steel surface (an effective alternative to galvanized steel).

### X-Off™ Anti-Graffiti Paint

Penco's optional X-Off Anti-Graffiti Paint provides a surface coating that allows easy removal of graffiti with alcohol and water. This specially formulated paint has a tight molecular structure that completely seals the locker surface, preventing graffiti and corrosive agents from penetrating the finish.



Supplies needed:  
99% isopropyl alcohol, water, cleaning cloths, eye and hand protection.

# Duty, Gear and Turnout Sizes and Dimensions

There is more to the Duty locker than hand-picked features and a range of popular sizes.

Aside from continuous hinges, turn handles and heavy gauge bodies, they stand apart from their Gear and Turnout counterparts with features standard only on Duty models.

We've perforated the hat shelf over the garment side of the locker so you get air flow where it's needed without sacrificing storage.

The tops of all Duty lockers are punched with special 1/8 x 1 inch slots to provide ventilation without compromising security.

If you need power for charging radios, phones and laptops, your local electrician can remove the factory knockouts, mount receptacles and tie them into your building's electrical service.

The use of standard locker benches to span multiple drawer bases is recommended to provide smooth and continuous seating. Your installer can field cut as necessary, or we can provide custom lengths with field joints, mitered corners, and right or left hand ends based upon your layout drawing.

## Patriot® Duty Lockers

KD (Knocked Down) Construction				All-Welded Construction			
Duty Lockers (WITH 18" Drawer Base)				Duty Lockers (WITH 18" Drawer Base)			
W	D	H	Cat. No.	W	D	H	Cat. No.
18	24	60/78	64KD182478	18	24	60/78	64WD182478C
24	24	60/78	64KD242478	24	24	60/78	64WD242478C
18	24	72/90	64KD182490	18	24	72/90	64WD182490C
24	24	72/90	64KD242490	24	24	72/90	64WD242490C
Duty Lockers (NO Base and NO Legs)				Duty Lockers (NO Base and NO Legs)			
W	D	H	Cat. No.	W	D	H	Cat. No.
18	24	60	64KN182460	18	24	60	64WN182460C
24	24	60	64KN242460	24	24	60	64WN242460C
18	24	72	64KN182472	18	24	72	64WN182472C
24	24	72	64KN242472	24	24	72	64WN242472C
Quick Facts				Duty Lockers (4" integral Channel Base)			
18" wide Duty lockers have single doors 24" wide Duty lockers have double doors Drawer bases are welded and bolt to the lockers All Part numbers represent 1-wide units Cremone handles are standard on all models				W	D	H	Cat. No.
				18	24	64	64WCB182464C
				24	24	64	64WCB242464C
				18	24	76	64WCB182476C
				24	24	76	64WCB242476C

## Accessories for Patriot® Duty Lockers

Description	W	D	H	Cat. No.
Extra Side Shelves (Duty Only)	10	21	-	6SHX297C
Adhesive Acrylic Mirror*	6	-	8	96370
Cell Phone/Key Tray*	8	2	2	60830H
Name Card Holder*	-	-	-	9446H
Drawer Dividers (Duty Only)	18	-	18	64DD1818C
	24	-	18	64DD2418C
Heavy Duty Coat Hook*	-	2	3	6ACXAB37H
Individual Hardwood Seat (Duty Only)	18	9.5	1-1/4	6RQ1242
	24	9.5	1-1/4	6RQ0575
Bulk Length Hardwood Bench	-	9.5	1-1/4	Varies
Boot Tray 24 Inch Wide Duty Only	14	12	-	6ACXFF09H

NOTE: All Duty Lockers include a lockable compartment, interior divider and extra side shelf.

\*Also for use on Gear and Turnout lockers.



Patriot® Gear and Turnout Lockers – 18” and 24” Deep							
KD (Knocked Down) Construction				All-Welded Construction			
Gear Lockers (WITH Doors)				Gear Lockers (WITH Doors)			
W	D	H	Cat. No.	W	D	H	Cat. No.
18 (SD)	18	72	6KGDA84	18 (SD)	18	76	6WGDA84C
24 (SD)	18	72	6KGDA94	24 (SD)	18	76	6WGDA94C
24	18	72	6KGDA04	24	18	76	6WGDA04C
30	18	72	6KGDA14	30	18	76	6WGDA14C
36	18	72	6KGDA24	36	18	76	6WGDA24C
18 (SD)	24	72	6KGDA82	18 (SD)	24	76	6WGDA82C
24 (SD)	24	72	6KGDA92	24 (SD)	24	76	6WGDA92C
24	24	72	6KGDA02	24	24	76	6WGDA02C
30	24	72	6KGDA12	30	24	76	6WGDA12C
36	24	72	6KGDA22	36	24	76	6WGDA22C
42	24	72	6KGDA32	42	24	76	6WGDA32C
48	24	72	6KGDA42	48	24	76	6WGDA42C
Turnout Lockers (NO Doors)				Turnout Lockers (NO Doors)			
W	D	H	Cat. No.	W	D	H	Cat. No.
18	18	72	6KTDA84	18	18	76	6WTDA84C
24	18	72	6KTDA04	24	18	76	6WTDA04C
30	18	72	6KTDA14	30	18	76	6WTDA14C
36	18	72	6KTDA24	36	18	76	6WTDA24C
18	24	72	6KTDA82	18	24	76	6WTDA82C
24	24	72	6KTDA02	24	24	76	6WTDA02C
30	24	72	6KTDA12	30	24	76	6WTDA12C
36	24	72	6KTDA22	36	24	76	6WTDA22C
42	24	72	6KTDA32	42	24	76	6WTDA32C
48	24	72	6KTDA42	48	24	76	6WTDA42C

Patriot® Gear & Turnout Accessories				
Description	W	D	H	Cat. No.
Accessory Mounting Plate  (To Mount Accessories to Left Side Door)	12	-	24	6ACXFF10H
	15	-	24	6ACXFF11H
	18	-	24	6ACXFF12H
	21	-	24	6ACXFF13H
Coat Rods 1” Dia., Shelf Mount Only  (with brackets)	24	-	24	6ACXFF14H
	12	-	-	6ACXAB38H
	15	-	-	6ACXAB39H
	18	-	-	6ACXAB40H
	21	-	-	6ACXAB41H
	24	-	-	6ACXAB42H
	30	-	-	6ACXAB43H
	36	-	-	6ACXAB44H
	42	-	-	6ACXAB45H
	48	-	-	6ACXAB46H
Garment Separators	12	-	5	6ACXFF00H
	15	-	5	6ACXFF01H
	18	-	5	6ACXFF02H
	21	-	5	6ACXFF03H
	24	-	5	6ACXFF04H
	30	-	5	6ACXFF05H
	36	-	5	6ACXFF06H
	42	-	5	6ACXFF07H
Document Sleeves	48	-	5	6ACXFF08H
	12	3	8	6ACXFF54C
Parachute Hook	10	3	8	6ACXAB32C
Boot Tray	-	18	-	6ACXAB33C
	12	14	-	6ACXFF09H

NOTE: KD Gear and Turnout models are 72” tall. Welded models are 76” tall (72” + 4” base). Part numbers listed for 24 inch deep Gear and Turnout Lockers include 21 inch deep hat shelves. 18 inch deep models have 15 inch deep hat shelves. “SD” designates single doors. Coat rod brackets are supplied in light gray only.

Patriot® Gear & Turnout Accessories										
Description	W	D	H	Cat. No.	Description	W	D	H	Cat. No.	
Center Divider Hat Shelf To Locker Bottom	-	15	58	6CPX269C	Drawer Unit - Requires Bottom Shelf  (Combine Sizes For 36, 42 or 48 Inch Lockers *Not for use with center divider)	18	18	12	6ACXFF82C	
Center Divider Hat Shelf To Optional Bottom Shelf At 12 Inches	-	15	45	6CPX270C		24	18	12	6ACXFF83C	
Center Divider Hat Shelf To Locker Bottom	-	21	58	6CPX300C		30	18	12	6ACXFF84C	
Center Divider Hat Shelf To Optional Bottom Shelf At 12 Inches	-	21	45	6CPX301C		18	18	15	6ACXFF87C*	
Full Width Bottom Shelf (Required With Drawers)	18	18	-	6SHX695C		24	18	15	6ACXFF88C*	
	24	18	-	6SHX575C		30	18	15	6ACXFF89C*	
	30	18	-	6SHX576C		18	24	12	6ACXFF60C	
	36	18	-	6SHX577C		24	24	12	6ACXFF61C	
	18	24	-	6SHX696C		30	24	12	6ACXFF62C	
	24	24	-	6SHX530C		18	24	15	6ACXFF20C*	
	30	24	-	6SHX531C	24	24	15	6ACXFF21C*		
	36	24	-	6SHX532C	30	24	15	6ACXFF22C*		
Half Shelves For Use With Center Divider (Match Half Shelf And Divider To Hat Shelf Depth)	42	24	-	6SHX533C	Drawer Divider (Two Required For Hanging File Folders)	18	-	12	6ACXAB80C	
	48	24	-	6SHX534C		24	-	12	6ACXAB81C	
	9	15	-	6SHX697C		30	-	12	6ACXAB82C	
	12	15	-	6SHX521C		18	-	15	6ACXAB83C	
	15	15	-	6SHX522C		24	-	15	6ACXAB84C	
	18	15	-	6SHX523C		30	-	15	6ACXAB85C	
	9	21	-	6SHX698C		Hardwood Bench Seat (Not For Use With Center Divider)	18	18	-	6RQ1317BH
	12	21	-	6SHX561C			24	18	-	6RQ1305BH
15	21	-	6SHX562C	30	18		-	6RQ1306BH		
18	21	-	6SHX563C	36	18		-	6RQ1307BH		
21	21	-	6SHX564C	18	24		-	6RQ1318BH		
24	21	-	6SHX565C	24	24		-	6RQ1232BH		
Footlocker (Not For Use With Center Dividers)	18	18	12	6ACXHK58H	30		24	-	6RQ1233BH	
	24	18	12	6ACXHK90H	36		24	-	6RQ1234BH	
	30	18	12	6ACXHK91H	42	24	-	6RQ1235BH		
	36	18	12	6ACXHK92H	48	24	-	6RQ1236BH		
	18	24	12	6ACXHK59H	Metal Seat (Not For Use With Center Divider)	18	18	-	6ACXHM51H	
	24	24	12	6ACXAB93H		24	18	-	6ACXHK97AH	
	30	24	12	6ACXAB94H		30	18	-	6ACXHK98AH	
	36	24	12	6ACXAB95H		36	18	-	6ACXHK99AH	
42	24	12	6ACXAB96H	18		24	-	6ACXHM52H		
48	24	12	6ACXAB97H	24		24	-	6ACXFF49AH		
Security Box (Select By Hat Shelf Depth)	12	15	12	6ACXAB98H		30	24	-	6ACXFF50AH	
	24	15	12	6ACXAB99H		36	24	-	6ACXFF51AH	
	12	21	12	6ACXHM53H	42	24	-	6ACXFF52AH		
	24	21	12	6ACXHM54H	48	24	-	6ACXFF53AH		



# Specifications

## Duty Locker Knockdown Build

**Heavy Duty Lockers:** All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

**Locker Body:** Sides, Bottoms, Tops, and Shelves: 16 gauge steel. Sides punched for shelf locations on nominal 12 inch centers

**Backs:** One piece, solid 18 gauge steel.

**Face Frames:** 16 gauge, formed in a channel shape with continuous vertical door strike.

**Doors:** One piece 14 gauge sheet steel.

**Standard Ventilation:** 6 inch (152.4 mm) wide by 3/4 inch (19 mm) high horizontal louvers arranged in two groups of six.

**Optional Ventilation:** 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations or 3/4 inch (19 mm) wide by 1/4 inch (6.4 mm) high security mini louvers. Solid doors.

**Hinges:** Continuous type: 16 gauge piano hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

**Sides:** 16 gauge sheet steel, solid.

**Tops and Bottoms:** Three sides formed 90 degrees, the front offset formed to be flush with horizontal frame member. Tops accept a single gang duplex receptacle and are ventilated with a pattern of 1x1/8" slots.

**Shelves:** Flanged four sides with additional return flange on front edge to increase strength.

**Assembly hardware:** Zinc plated truss fin head bolts and hex nuts. Hole Spacing in Locker Body Construction: Not exceeding 9 inches (225 mm).

Optional factory assembly of locker bodies using rivets.

**Drawer Base:** Fully welded 14 gauge case with 16 gauge welded drawer insert with sides lanced to accept vertical dividers and supported by ball bearing glides. Adds 18 inches to locker height when so equipped.

### DOOR HANDLES AND LATCHING

**Cremone Latching:** Handle shall be a heavy duty turn handle that secures the door at three points. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a 1/8 inch (3 mm) thick center latch engages at the side.

Double door configurations shall consist of a left hinged door secured its full length by the right hinged door when latched.

Handle Assembly shall be secured to door using a threaded lock nut to facilitate adjustment and removal for repair if necessary. Welded handle assemblies shall not be accepted.

**Single Point Latch:** Single door models only. Recessed handle with integral pull and 11 gauge steel hasp welded to locker frame.

**Multiple Point Latch:** Single door models only. Recess finger-lift control handle in door, positive automatic type latching, whereby locker may be locked when open, then closed without unlocking.

### INTERIOR EQUIPMENT

**Shelf:** 16 gauge full width, located approximately 12 inches (304.8 mm) below top of locker and perforated to promote movement of air.

**Hooks and coat rod:** Two heavy duty 3" high, 7/8" wide 2-1/2 inch deep single-prong wall hooks and one heavy duty chrome plated 1 inch diameter coat rod.

**Interior Divider:** 16 gauge, with lockable compartment and additional side shelf.

### FABRICATION

Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.

**Finish:** Finish coat shall be electrostatically applied powder coat enamel properly cured to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.

**Powder Coat:** Dry Thickness of 1 to 1.2 mils (0.025 to 0.03 mm).

**Color:** As selected from manufacturer's standard colors.



# Specifications

## Duty Locker All-Welded Build



**Heavy Duty Lockers:** All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

**Locker Body:** Sides, Bottoms, Tops, and Shelves: 16 gauge steel. Sides punched for shelf locations on nominal 12 inch centers

**Backs:** One piece, solid 18 gauge steel.

**Face Frames:** 16 gauge, formed in a channel shape with continuous vertical door strikes and integral with locker side.

**Doors:** One piece 14 gauge sheet steel. Standard Ventilation: 6 inch (152.4 mm) wide by 3/4 inch (19 mm) high horizontal louvers arranged in two groups of six.

**Optional Ventilation:** 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations or 3/4 inch (19 mm) wide by 1/4 inch (6.4 mm) high security mini louvers. Solid doors.

**Hinges:** Continuous type: 16 gauge piano hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

**Sides:** 16 gauge sheet steel, solid.

**Tops:** Notched and formed sheet; one continuous flat top for each locker. Tops accept a single gang duplex receptacle and are ventilated with a pattern of 1x1/8" slots.

**Channel Base:** Notched and formed sheet; one continuous bottom for each locker, suitable for anchoring to wood or concrete bases. Adds 4 inches to locker height when so equipped.

**Shelves:** Flanged four sides with additional return flange on front edge to increase strength.

**Drawer base:** Fully welded 14 gauge case with 16 gauge welded drawer insert with sides lanced to accept vertical dividers and supported by ball bearing glides. Adds 18 inches to locker height when so equipped.

### DOOR HANDLES AND LATCHING

Cremona Latching: Handle shall be a heavy duty turn handle that secures the door at three points. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a 1/8 inch (3 mm) thick center latch engages at the side.

Double door configurations shall consist of a left hinged door secured its full length by the right hinged door when latched.

Handle Assembly shall be secured to door using a threaded lock nut to facilitate adjustment and removal for repair if necessary. Welded handle assemblies shall not be accepted.

**Single Point Latch:** Single door models only. Recessed handle with integral pull and 11 gauge steel hasp welded to locker frame.

**Multiple Point Latch:** Single door models only. Recess finger-lift control handle in door, positive automatic type latching, whereby locker may be locked when open, then closed without unlocking.

### INTERIOR EQUIPMENT

**Shelf:** 16 gauge full width, located approximately 12 inches (304.8 mm) below top of locker and perforated to promote movement of air.

**Hooks and coat rod:** Two heavy duty 3" high, 7/8" wide 2-1/2 inch deep single-prong wall hooks and one heavy duty chrome plated 1 inch diameter coat rod.

**Interior Divider:** 16 gauge, with lockable compartment and additional side shelf.

### FABRICATION

Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.

**Finish:** Finish coat shall be electrostatically applied powder coat enamel properly cured to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.

**Powder Coat:** Dry Thickness of 1 to 1.2 mils (0.025 to 0.03 mm).

**Color:** As selected from manufacturer's standard colors.

# Specifications

## Gear and Turnout Knockdown Build

**Heavy Duty Lockers:** All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

**Locker Body:** Sides, Bottoms, Tops, and Shelves: 16 gauge steel. Sides punched for shelf locations on nominal 12 inch centers.

**Backs:** Solid 18 gauge steel.

**Sides:** 16 gauge sheet steel with 3/4 inch (19mm) wide by 1-1/2 inch (38mm) high diamond-shaped perforations.

Optional: solid sides without ventilation.

**Tops and bottoms:** Three sides formed 90 degrees, the front offset formed to be flush with horizontal frame member.

**Shelves:** Flanged on four sides formed to 90 degrees, front edge having a second bend.

**Frame:** Vertical frame member to be not less than 16 gauge formed to a channel shape and hemmed to create a smooth interior edge. Intermembering parts to be mortised and tenoned and electrically welded together in a rigid assembly capable of resisting strains.

Hole Spacing in Locker Body Construction: Not exceeding 9 inches (225 mm).

**Assembly hardware:** Zinc plated truss fin head bolts and hex nuts

Optional factory assembly of locker bodies using rivets.

### Interior Equipment

**Shelf:** 16 gauge full width located approximately 12 inches (304.8 mm) below top of locker.

**Hooks and coat rod:** Two heavy duty 3 inch high, 7/8 inch wide 2-1/2 inch deep single-prong wall hooks and one chrome plated 1 inch diameter coat rod.

### Fabrication

Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.

**Knock-Down Lockers:** Fabricate lockers on the unit principle, each locker with individual face frame, individual top, bottom, back, and shelves, with two sides forming one complete unit. Verify dimensions and arrangement before fabrication.

**Finish:** Finish coat shall be electrostatically applied powder coat enamel properly cured

to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.

**Powder Coat:** Dry Thickness: 1 to 1.2 mils (0.025 to 0.03 mm).

**Color:** As selected from manufacturer's standard colors.

### Gear Lockers – Same as above with the following substitutions and additions:

**Doors:** One piece 14 gauge sheet steel.

Standard Ventilation: 6 inch (152.4 mm) wide by 3/4 inch (19 mm) high horizontal louvers arranged two groups of six.

Optional Ventilation: 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations or 3/4 inch (19 mm) by 1/4 inch (6.4 mm) high security mini louvers. Solid doors

**Door frames:** 16 gauge formed in a channel shape with continuous vertical door strikes.

**Hinges:** Continuous type: 16 gauge piano hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

### Door Handles and Latching

**Cremona Latching:** Handle shall be a heavy duty turn handle that secures the door at three points. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a 1/8 inch (3 mm) thick center latch engages at the side. Double door configurations shall consist of a left hinged door secured its full length by the right hinged door when latched. Handle assembly shall be secured to door using a threaded lock nut to facilitate adjustment and removal for repair if necessary. Welded handle assemblies shall not be accepted.

**Single Point Latch:** 24" wide single door only. Recessed handle with integral pull and 11 gauge steel hasp welded to locker frame.

**Multiple Point Latch:** 24" wide single door only. Recess finger-lift control handle in door, positive automatic type latching, whereby locker may be locked when open, then closed without unlocking.



# Specifications

## Gear and Turnout All-Welded Build



**Heavy Duty Lockers:** All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

**Locker Body:** Sides, Bottoms, Tops, and Shelves: 16 gauge steel.

Sides punched for shelf locations on nominal 12 inch centers.

**Backs:** Solid 18 gauge steel.

Groups to 48 inches (1.219 m) wide: One piece back.

Groups over 48 inches (1.219 m) wide: Two piece back.

**Frame,** 16 gauge formed in a channel shape with hemmed edge.

**Sides:** 16 gauge sheet steel with 3/4 inch (19mm) wide by 1-1/2 inch (38mm) high diamond-shaped perforations.

Optional: solid sides without ventilation.

**Tops:** Notched and formed sheet; one continuous flat top for each group of lockers.

**Channel Base:** Notched and formed sheet; one continuous bottom for each group of lockers, suitable for anchoring to wood or concrete bases. Adds 4 inches to the overall height of locker.

**Shelves:** Flanged four sides with additional return flange on front edge to increase strength.

### Interior Equipment

**Shelf:** 16 gauge full width, located approximately 12 inches (304.8 mm) below top of locker.

**Hooks and coat rod:** Two heavy duty 3" high, 7/8" wide 2-1/2 inch deep single-prong wall hooks and one heavy duty chrome plated 1 inch diameter coat rod.

### Fabrication

Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.

**Finish:** Finish coat shall be electrostatically applied powder coat enamel properly cured to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.

**Powder Coat:** Dry Thickness of 1 to 1.2 mils (0.025 to 0.03 mm).

**Color:** As selected from manufacturer's standard colors.

### Gear Lockers – Same as above with the following substitutions and additions:

**Doors:** One piece 14 gauge sheet steel. Standard Ventilation: 6 inch (152.4 mm) wide by 3/4 inch (19 mm) high horizontal louvers arranged in two groups of six.

Optional Ventilation: 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations or 3/4 inch (19 mm) wide by 1/4 inch (6.4 mm) high security mini louvers. Solid doors.

**Door frames:** 16 gauge formed in a channel shape with continuous vertical door strikes.

**Hinges:** Continuous type: 16 gauge piano hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

### Door Handles and Latching

**Cremona Latching:** Handle shall be a heavy duty turn handle that secures the door at three points. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a 1/8 inch (3 mm) thick center latch engages at the side. Double door configurations shall consist of a left hinged door secured its full length by the right hinged door when latched.

Handle Assembly shall be secured to door using a threaded lock nut to facilitate adjustment and removal for repair if necessary. Welded handle assemblies shall not be accepted.

**Single Point Latch:** 24" wide single door only. Recessed handle with integral pull and 11 gauge steel hasp welded to locker frame.

**Multiple Point Latch:** 24" wide single door only. Recess finger-lift control handle in door, positive automatic type latching, whereby locker may be locked when open, then closed without unlocking.

# Penco

## Storage Products



### Industrial Shelving

Penco Products manufactures a wide variety of shelving products.

Clipper® and Erectomatic® Hi-Performance® shelving feature adjustable strong box beam shelves and post systems capable of supporting high-rise and multi-level installations. Wide Span shelving specializes in storing goods that are wide, high and bulky with extreme ease of assembly. RivetRite® boltless shelving's simple design offers an economical solution to most storage problems, from the small back room to the multi-level archive storage system.



### Shop Furniture

Penco's products in the Shop Furniture line can make your work environment more comfortable and efficient. Various configurations of work benches, carts and stools can be combined to help organize any work area for maximum productivity.



### Lockers

Penco has locker solutions for schools, recreation centers, health clubs, hospitals, back office and industry break rooms, while at the same time delivering the widest range of solutions to serve first responders in the military, law enforcement and fire and rescue profession.



### Pallet Rack

Penco pallet rack is a carefully engineered system designed to provide highly efficient storage of palletized items. High strength steel and efficient design achieve a superior strength-to-weight ratio that makes Penco Rack one of the best values for your storage dollar. A wide range of sizes, capacities and accessories enables Penco pallet rack to handle virtually any job you can give it.



### Storage Cabinets

Penco's E-Z Bilt Cabinets are an ideal solution to storage needs in offices, plants, schools and institutions. The contemporary design and attractive powder coat baked enamel finish is compatible with any decor. Design features include a recessed handle with built-in lock and two keys. Available in several models and sizes.



### Hygiene

Penco's Hygiene Line offers one of the most complete product selections on the market today, including soap and lotion dispensers and refills as well as air fragrance cartridge dispensers.



# Metal Fabrication Group

## Corporate Information



### Industrial Manufacturing Company (IMC)

The parent company of Penco and its affiliates in the Metal Fabrication Group is Industrial Manufacturing Company (IMC). IMC and its international arm, IMCI, are a proud family of companies that produce a wide variety of innovative products for industry. With more than 3,500 employees and 30 worldwide manufacturing, sales and distribution facilities, it produces aircraft and aerospace ducting systems, gears, lubrication systems, bleachers, steel and plastic lockers, storage systems, steel mezzanines, high-performance strainers, car and truck components, industrial hoses and industrial expansion joints.

Although each IMC and IMCI company operates independently, common to all of them is a profound respect for the integrity of established industrial principles and a practical openness to applications of new technology. With individual histories spanning decades – and in two cases more than a century – the IMC and IMCI companies are time-tested leaders in their national and global markets.

Each IMC and IMCI subsidiary strives to tailor its products and services to the wishes of its customers, and each company's success has been built on the development of enduring customer relationships. They take pride in providing not only products of consistently high quality, but also in flexible and responsive service and in realistically competitive prices.

### All Star Bleachers, Inc.

For more than 50 years, All Star has been a leading designer and manufacturer

of bleachers and grandstands for indoor and outdoor seating applications. All Star takes pride in providing products of consistently high quality, responsive service and realistically competitive prices. Products range from a simple team bench to a grandstand that meets the VIP seating requirements of a NASCAR race. Visit [www.allstarbleachers.com](http://www.allstarbleachers.com)

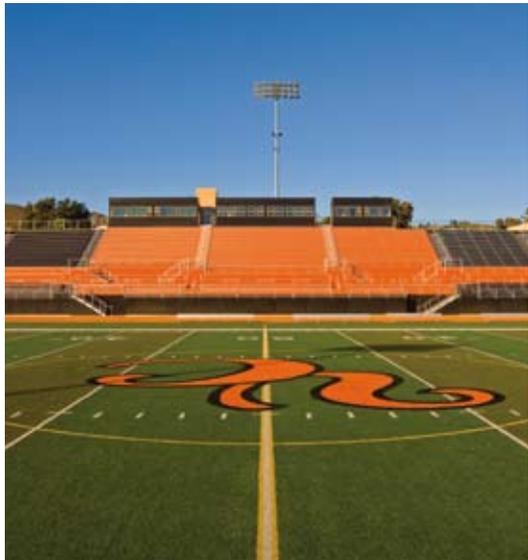
### Schmidt Structural Products, Inc.

For over 40 years, Schmidt Structural Products, Inc. (formerly W.A. Schmidt) has designed, manufactured and installed structural steel mezzanines to vertically expand floor space quickly and economically. A mezzanine can double or even triple existing space at up to 80% less than the cost of a building addition. Visit [www.schmidtstructural.com](http://www.schmidtstructural.com)

### Quality Metal Products

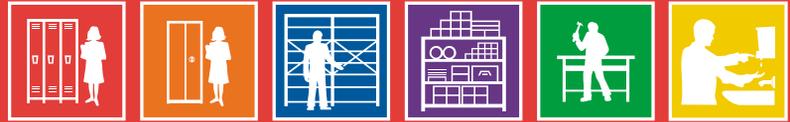
Quality Metal Products (QMP) designs and manufactures storage equipment and outdoor shelters for use in the workplace. Its metal fabricated products include lockers, storage cabinets, modular drawers, work benches, bicycle racks and shelters. Market sectors served by QMP include educational, health, and government facilities, as well as offices, manufacturing companies, retail outlets, sports arenas and community parks.

Established in 1958, QMP is located in the West Midlands, the historical heartland of manufacturing in the UK. Their manufacturing facility occupies over 107,000 square feet and includes state of-the-art metal fabrication equipment including CNC blanking and CNC forming in addition to powder coating and robotic welding. Visit [www.qmp.uk.com](http://www.qmp.uk.com)





www.pencoproducts.com



Stack it, Store it, Secure it.

Established in 1869, Penco Products, Inc. is based in Skippack, PA with manufacturing facilities in North Carolina and Utah. Penco is a leader in the design and fabrication of a wide spectrum of storage products ranging from industrial shelving, pallet rack and work benches to lockers for every need.

Penco's products are available through a nationwide network of distributors, serviced by a team of District Sales Managers. Penco's mission is to provide customers with value in the form of the finest storage products available. Whether you need to Stack it, Store it or Secure it, you can put the load on Penco.



**Corporate Headquarters**

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Hamilton, NC 27840

*Western United States*

Utah Plant  
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**QuickShip Distribution Centers**

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Pennsylvania QuickShip  
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Mountville, PA 17554

*Southeast*

North Carolina QuickShip  
1301 Penco Drive  
Hamilton, NC 27840

*South*

Tennessee QuickShip  
5280 Meltech Drive  
Units 106-109  
Memphis, TN 38118

*Texas*

Texas QuickShip  
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*West*

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