

# HMIS Advisory Committee Meeting Agenda

Location: WebEx

If you would like to join via phone:

- 1) Call '415-655-0002'
- 2) When prompted for the meeting access code, enter '146 313 9398' followed by #
- 3) When prompted, press # to indicate you are an attendee

Date & Time: November 19, 2020 @ 9:00am – 10:00am

Agenda Topics

- Introductions
- Chair's report/Announcements
- **Discussion of Onboarding New HMIS Participating Agencies**
- **Data Quality Monitoring Plan**
- Other business